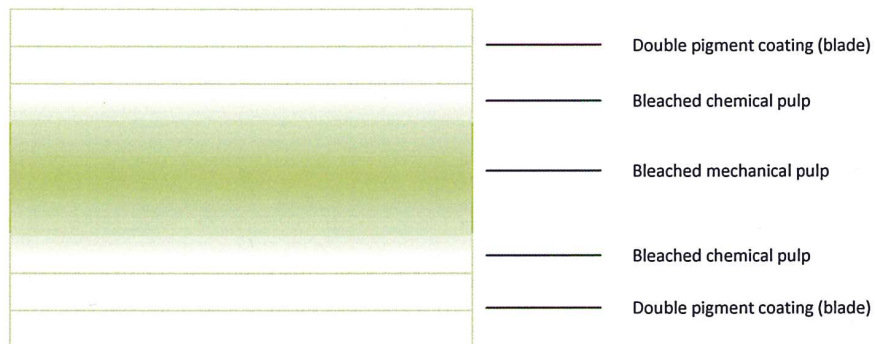


GraphiArt Duo

2-side coated symmetrical folding box board



Grammage g/m ²	Thickness µm	Stiffness, Taber (mN/m)		Moisture %
		MD	CD	
240	275	8,0	3,5	8,0
260	325	10,5	5,0	8,0
280	350	14,0	6,0	8,5
310	400	18,0	8,0	8,5
340	450	23,0	10,0	9,0
360	500	28,0	12,5	9,0
380	550	31,0	16,0	9,0
405	600	38,0	17,0	9,0
+/-4%	+/-5%	-15%	-15%	+/-1 %

Smoothness (PPS)	top/reverse	1,2	µm	ISO 8791	max 1,6 µm
Gloss (Hunter)	top/reverse	48	%	TAPPI T 480	
Brightness	top/reverse	88	%	ISO 2470, C/2°	+/-1%
Cobb, g/m² (60s)	top/reverse	40	g/m ² (60s)	ISO 535	max 60 g/m ²